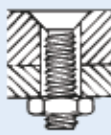
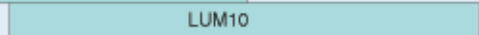
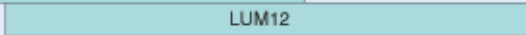
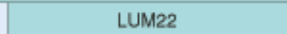
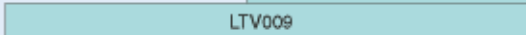
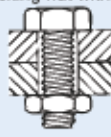
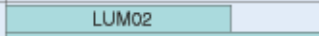
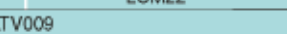
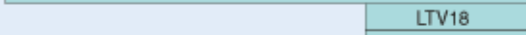
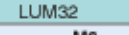
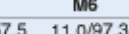
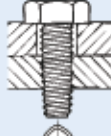
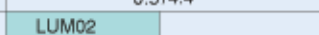
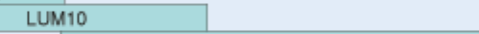
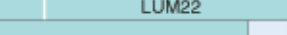
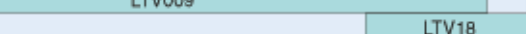
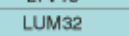
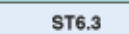
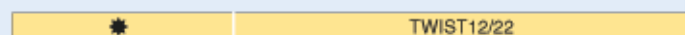
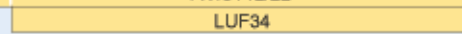
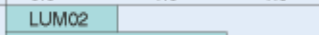
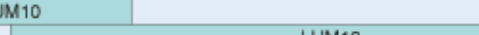
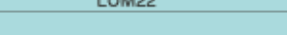
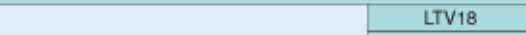
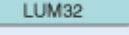
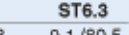
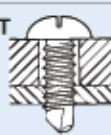
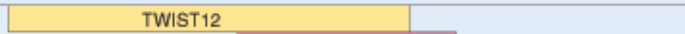
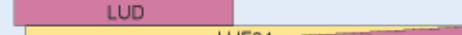
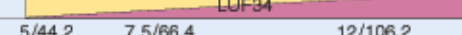
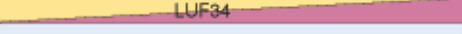


針對不同螺絲型式如何選擇氣動螺絲起子

SCREW TYPE	SCREWDRIVER									
Machine screw 4.8 Property class 4.8 normal for cross recessed and slotted screws 	Ø Screw size	M1.6	M2	M2.5	M3	M3.5	M4	M5	M6	
	Torque Nm/in lb	0.09/0.8	0.2/1.8	0.4/3.5	0.6/5.3	1.0/8.8	1.4/12.4	2.9/25.7	4.9/43.4	
	Recommended tool	      								
Machine screw 8.8 Property class 8.8 normal for hexagon, Allen head and Torx® Locking nut with plastic insert, increase torque 10%, mechanical-lock nut, increase torque 20% 	Ø Screw size	M1.6	M2	M2.5	M3	M3.5	M4	M4.5	M5	M6
	Torque Nm/in lb	0.2/1.8	0.4/3.5	0.7/6.2	1.2/10.6	1.9/16.8	2.9/25.7	4.3/38.1	5.7/50.4	9.8/86.7
	Recommended tool	      								
Thread rolling screw-M Property class between 8.8 and 10.9 due to case hardening. Taplite® and Swageform are examples 	Ø Screw size	M2		M3		M4		M5	M6	
	Torque Nm/in lb	0.5/4.4		1.4/12.4		3.2/28.3		6.5/57.5	11.0/97.3	
	Recommended tool	      								
Thread forming screw-ST 	Ø Screw size	ST2.2	ST2.9	ST3.5	ST4.2	ST4.8	ST5.5	ST6.3		
	Torque Nm/in lb	0.3/2.7	1.0/8.8	1.8/15.9	2.9/25.7	4.2/37.2	6.7/59.3	9.1/80.5		
	Recommended tool	 								
Thread forming screw-ST for plastic 	Ø Screw size	ST2.2	ST2.9	ST3.5	ST4.2	ST4.8	ST5.5	ST6.3		
	Torque Nm/in lb	0.3/2.7	1.0/8.8	1.8/15.9	2.9/25.7	4.2/37.2	6.7/59.3	9.1/80.5		
	Recommended tool	      								
Self drilling screw-ST 	Ø Screw size	ST2.2	ST2.9	ST3.5	ST4.2	ST4.8	ST5.5	ST6.3		
	Torque Nm/in lb	0.3/2.7	1.0/8.8	1.8/15.9	2.9/25.7	4.2/37.2	6.7/59.3	9.1/80.5		
	Recommended tool	  								
Wood screw 	Torque Nm/in lb	1.5/13.3 3/26.5 5/44.2 7.5/66.4 12/106.2								
	Recommended tool	  								
 Shut-off clutch		 Slip clutch		 Direct drive		 With optional coupling-ring.		Ordering No. 4210 2316 01		
						 With optional spring.		Ordering No. 4210 1831 00		